

# Spiralbohrer DIN 1897 HSS-E (Co 5) Typ N kobaltlegiert, Kreuzanschliff Twist Drills DIN 1897 HSS-E (Co 5) Type N Cobalt Alloyed, Split Point



Code **1265** blanke Ausführung / bright-finish

Code **1266** TiN-beschichtet / TiN-coated

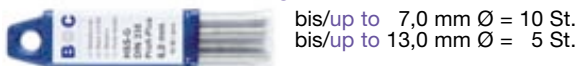
**Anwendung:**

Für Stahl und Stahlguss legiert und unlegiert (bis 1.200 N/mm<sup>2</sup> Festigkeit), V2A und V4A Stahl, Warm- und Kaltarbeitsstahl, Walzlagerstahl.

**Application:**

For steel and cast steel alloyed and unalloyed (up to 1.200 N/mm<sup>2</sup> tensile strength), stainless steel like V2A and V4A.

Verpackungseinheit / Packing-Unit:



| Ø    | L mm           | L mm         |                      | Code 1265...                | Code 1266...                |
|------|----------------|--------------|----------------------|-----------------------------|-----------------------------|
| mm   | Gesamt Overall | Spiral Flute | Artikel-Nr. Part-No. | Preis / Stück Price / Drill | Preis / Stück Price / Drill |
| 2,00 | 38             | 12           | .... 03 00200        | 1,20 €                      | 3,20 €                      |
| 2,50 | 43             | 14           | .... 03 00250        | 1,31 €                      | 3,31 €                      |
| 2,80 | 46             | 16           | .... 03 00280        | 1,60 €                      | 3,60 €                      |
| 3,00 | 46             | 16           | .... 03 00300        | 1,40 €                      | 3,40 €                      |
| 3,10 | 49             | 18           | .... 03 00310        | 1,80 €                      | 3,80 €                      |
| 3,20 | 49             | 18           | .... 03 00320        | 1,80 €                      | 3,80 €                      |
| 3,25 | 49             | 18           | .... 03 00325        | 1,80 €                      | 3,80 €                      |
| 3,30 | 49             | 18           | .... 03 00330        | 1,80 €                      | 3,80 €                      |
| 3,40 | 52             | 20           | .... 03 00340        | 1,80 €                      | 3,80 €                      |
| 3,50 | 52             | 20           | .... 03 00350        | 1,66 €                      | 3,66 €                      |
| 3,60 | 52             | 20           | .... 03 00360        | 2,30 €                      | 4,30 €                      |
| 3,70 | 52             | 20           | .... 03 00370        | 2,30 €                      | 4,30 €                      |
| 3,80 | 55             | 22           | .... 03 00380        | 2,30 €                      | 4,30 €                      |
| 3,90 | 55             | 22           | .... 03 00390        | 2,30 €                      | 4,30 €                      |
| 4,00 | 55             | 22           | .... 03 00400        | 2,06 €                      | 4,06 €                      |
| 4,10 | 55             | 22           | .... 03 00410        | 2,17 €                      | 4,17 €                      |
| 4,20 | 55             | 22           | .... 03 00420        | 2,17 €                      | 4,17 €                      |
| 4,30 | 58             | 24           | .... 03 00430        | 2,51 €                      | 4,51 €                      |
| 4,40 | 58             | 24           | .... 03 00440        | 2,50 €                      | 4,50 €                      |
| 4,50 | 58             | 24           | .... 03 00450        | 2,17 €                      | 4,17 €                      |
| 4,60 | 58             | 24           | .... 03 00460        | 2,70 €                      | 4,70 €                      |
| 4,70 | 58             | 24           | .... 03 00470        | 2,70 €                      | 4,70 €                      |
| 4,80 | 62             | 26           | .... 03 00480        | 2,70 €                      | 4,70 €                      |
| 4,90 | 62             | 26           | .... 03 00490        | 2,70 €                      | 4,70 €                      |
| 5,00 | 62             | 26           | .... 03 00500        | 2,66 €                      | 4,66 €                      |
| 5,10 | 62             | 26           | .... 03 00510        | 3,23 €                      | 5,23 €                      |

| Ø     | L mm           | L mm         |                      | Code 1265...                | Code 1266...                |
|-------|----------------|--------------|----------------------|-----------------------------|-----------------------------|
| mm    | Gesamt Overall | Spiral Flute | Artikel-Nr. Part-No. | Preis / Stück Price / Drill | Preis / Stück Price / Drill |
| 5,20  | 62             | 26           | .... 03 00520        | 3,23 €                      | 5,23 €                      |
| 5,30  | 62             | 26           | .... 03 00530        | 3,23 €                      | 5,23 €                      |
| 5,40  | 66             | 28           | .... 03 00540        | 3,23 €                      | 5,23 €                      |
| 5,50  | 66             | 28           | .... 03 00550        | 3,23 €                      | 5,23 €                      |
| 5,60  | 66             | 28           | .... 03 00560        | 3,59 €                      | 5,59 €                      |
| 5,70  | 66             | 28           | .... 03 00570        | 3,59 €                      | 5,59 €                      |
| 5,80  | 66             | 28           | .... 03 00580        | 3,59 €                      | 5,59 €                      |
| 5,90  | 66             | 28           | .... 03 00590        | 3,59 €                      | 5,59 €                      |
| 6,00  | 66             | 28           | .... 03 00600        | 3,60 €                      | 5,60 €                      |
| 6,50  | 70             | 31           | .... 03 00650        | 4,29 €                      | 6,29 €                      |
| 6,80  | 74             | 34           | .... 03 00680        | 4,77 €                      | 6,77 €                      |
| 7,00  | 74             | 34           | .... 03 00700        | 4,77 €                      | 6,77 €                      |
| 7,50  | 74             | 34           | .... 03 00750        | 5,80 €                      | 7,80 €                      |
| 8,00  | 79             | 37           | .... 03 00800        | 7,07 €                      | 9,07 €                      |
| 8,50  | 79             | 37           | .... 03 00850        | 8,56 €                      | 10,56 €                     |
| 9,00  | 84             | 40           | .... 03 00900        | 9,45 €                      | 11,45 €                     |
| 9,50  | 84             | 40           | .... 03 00950        | 10,56 €                     | 12,56 €                     |
| 10,00 | 89             | 43           | .... 03 01000        | 11,70 €                     | 13,70 €                     |
| 10,20 | 89             | 43           | .... 03 01020        | 13,00 €                     | 15,00 €                     |
| 10,50 | 89             | 43           | .... 03 01050        | 13,00 €                     | 15,00 €                     |
| 11,00 | 95             | 47           | .... 03 01100        | 14,36 €                     | 16,36 €                     |
| 11,50 | 95             | 47           | .... 03 01150        | 15,66 €                     | 17,66 €                     |
| 12,00 | 102            | 51           | .... 03 01200        | 17,44 €                     | 19,44 €                     |
| 12,50 | 102            | 51           | .... 03 01250        | 19,46 €                     | 21,46 €                     |
| 13,00 | 102            | 51           | .... 03 01300        | 21,43 €                     | 23,43 €                     |

